



NOTES:  
1) MATERIAL: 17-4 PH / S17400 / TYPE 630 STAINLESS STEEL ROUND BAR  
PER AMS 5643 OR ASTM A654  
CONDITION H900  
REF DART SPEC M17-4-R  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) DO NOT BREAK SHARP EDGE  
6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
7) IDENTIFICATION: IDENTIFY WITH DART P/N "DT10845-1" PER DART QSI 044 SECTION 6.3  
ENGRAVE 0.010 DEEP WITH MIN TOOL RAD OF 0.010  
8) WEIGHT: N/A  
9) ORIENTATION OF THE SQUARE DRIVE RELATIVE TO THE WRENCH FLATS IS NOT CRITICAL

Released  
21.10.13  
ZF

APPROVED

B	REVISED VIEW LOCATIONS ADDED DT10845-1 HEADER FIXED TYPOS AND REVISED NOTES ADDED $\phi 0.094$ HOLE DEPTH AND ENGRAVING TEXT ADDED 0.256 4 PL DIMENSION DIMENSION WAS 0.153 IS 0.147-0.159	KPT	21.09.27
A	NEW ISSUE	PP	21.06.02
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	JC	DRAWING NO.	REV. B
MFG. APPR.	JFS	DT10845	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.	N/A	WRENCH	NTS
DATE	21.09.27	COPYRIGHT ©2021 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	